

DRUMINI

# HÖCHSTER

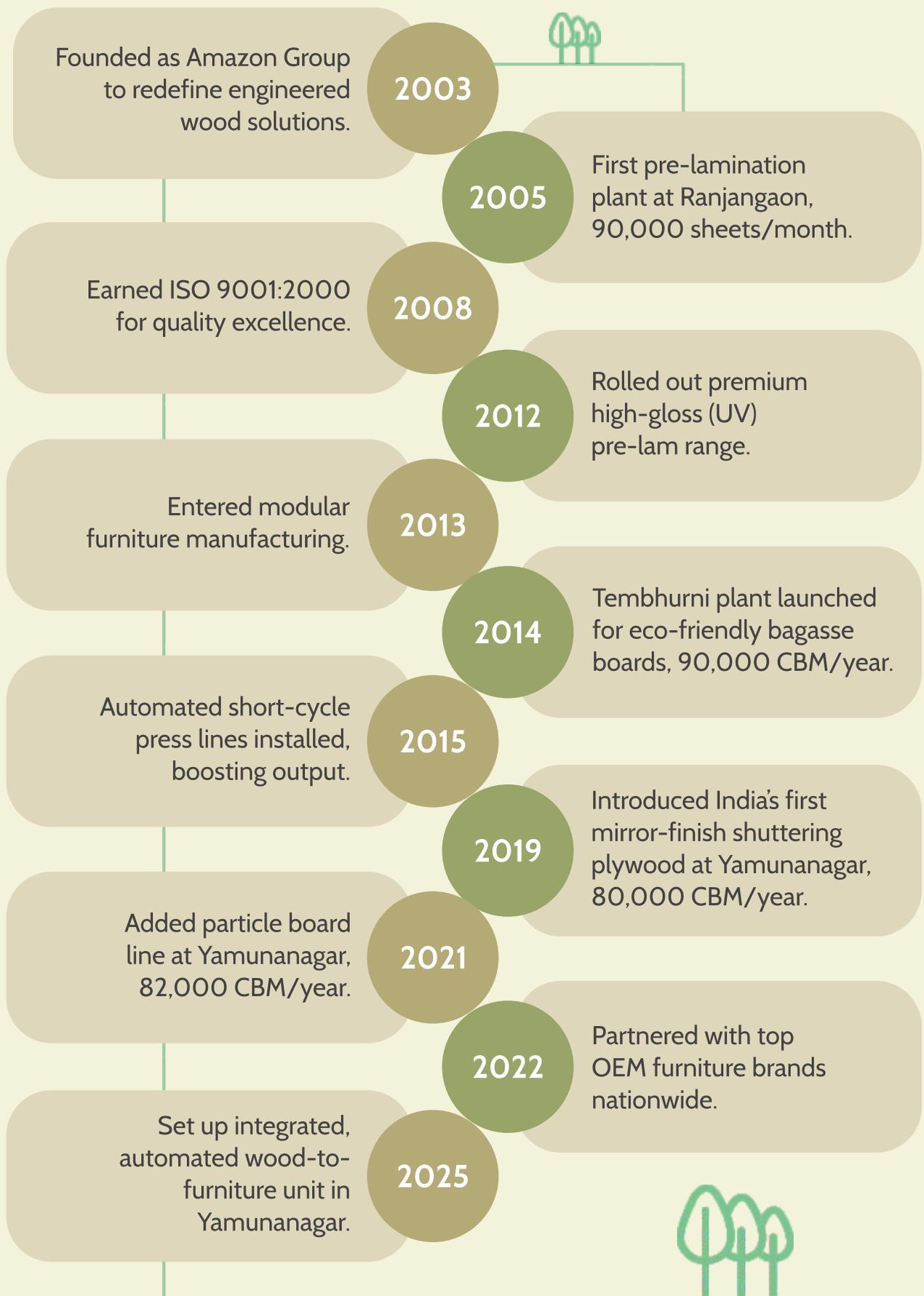




Founded in 2003 as Amazon Wood and now known as Drumini, the company is a leading Indian manufacturer of engineered wood products with five advanced plants across two states. Its portfolio includes pre-laminated particle boards, MDF, HDF, eco-friendly bagasse boards, and shuttering plywood for furniture, interiors, and infrastructure. Guided by industry veterans Rakesh Verma and Vikas Kawatra, Drumini is recognized for its quality, end-to-end production capabilities, and commitment to sustainability. With three plants powered by solar energy and a manufacturing process that reuses agri-waste like sugarcane bagasse, Drumini strengthens its position as a reliable and sustainable partner in the wood panel supply chain.



# Our Journey







## What We Deliver



Along with scale, Drumini offers all solutions under one roof – Particle Board, MDF, and HDF in a wide range of sizes, finishes, and over 500 décor choices.

We are also proud to pioneer India's first mirror-finish shuttering plywood, a benchmark in quality and innovation.





# HÖCHSTER

## Top Quality Pre-Laminated Board

Höchster pre-laminated boards are designed to deliver both style and strength for modern interiors. Made from high-grade particle board, MDF or HDF, each panel is factory finished with a decorative finish that offers a clean, uniform look. Available in a wide range of colors and textures, Höchster boards are ideal for furniture, cabinets, partitions and wall panels.

With a smooth surface, durable finish, and resistance to stains and scratches, Höchster boards provide a practical solution for both residential and commercial spaces. Easy to work with and cost-effective, they offer lasting performance without compromising on aesthetics.



Scan to check out our  
Höchster Collection.



# Sustainable by Nature. Engineered by Drumini.

At Drumini, sustainability and innovation are not separate paths—they move forward together. We are committed to building high-quality engineered wood products that are a sustainable choice for the planet and a smart choice for customers. Our materials, processes, and product lines are shaped by one core belief: wood solutions must respect both the environment and tomorrow's needs.

## Key Initiatives:

- Pioneers in bagasse board production, turning agricultural waste into durable, eco-friendly panels
- 5 out of 6 facilities powered by solar energy, reducing our carbon footprint
- All products meet E1-grade emission standards for safer indoor use
- Low-waste, energy-efficient manufacturing practices across all plants
- In-house R&D focused on sustainable materials and innovation in furniture and panel design

*At Drumini, we deliver more than materials—  
we deliver wood ideas for a sustainable future.*





## Precision-Made Substrates. Intelligent Performance. Stylish Solutions.



### Consistent Core Strength

Crafted using precision-engineered core material with uniform density distribution, ensuring superior machinability and minimal surface variance across the board ideal for screw holding.



### High Bond Strength Lamination

Advanced lamination technology delivers a strong bond between substrate and decorative paper, reducing chances of delamination even under stress and high humidity.



### Impact & Wear Resistance

Special resin-infused surfaces protect against scratches, scuffs, and everyday wear-and-tear, making it ideal for both residential and commercial use.



### Superior Edge Finish

Tightly compressed edges reduce chipping and swelling during edge banding or machining, ensuring clean lines and professional finishes.



### Eco-Friendly Manufacturing

Produced using sustainably sourced raw materials, in compliance with global environmental and safety norms.



### Design Versatility

Available in a wide range of textures and finishes — from mattes and suedes to high gloss (UV) — offering creative freedom for furniture and interior design.



### Ease of Workability

Ideal for CNC routing, panel saws, drilling, and edge processing — ensuring faster throughput and higher productivity on the shop floor.



### Comprehensive Size & Thickness Range

Offered in multiple thicknesses and sizes with customization options available for project-scale consistency.



## Our Comprehensive Range

Category	Code	Design Name	8 x 6	9 x 6	8 x 4
Classic Solid	701	White	✓	✓	✓
Classic Solid	702	Frosty White	✓	✓	✓
Classic Solid	703	Everest White	✓	✓	✓
Classic Solid	704	Ivory	✓	✓	✓
Classic Solid	705	Silver Grey	✓	✓	✓
Classic Solid	707	Warm Grey	✓	✓	On Request
Classic Solid	708	Gothic Grey	✓	✓	✓
Classic Solid	709	Metal Grey	✓	✓	✓
Classic Solid	710	Slate Grey	✓	✓	✓
Classic Solid	711	Irish Cream	✓	✓	✓
Classic Solid	712	Orange	✓	✓	On Request
Classic Solid	713	Electric Blue	✓	✓	✓
Classic Solid	714	Black	✓	✓	✓
Classic Solid	715	Red			✓
Classic Solid	716	Yellow			✓
Classic Solid	717	Parrot Green			✓
Classic Solid	718	Pink	✓	✓	On Request
Classic Solid	720	Chocolate	✓	✓	On Request
Designer Wood	601	Bavarian Beech	✓	✓	✓
Designer Wood	602	Ice Beech	✓	✓	On Request
Designer Wood	603	Intel Beech	✓	✓	On Request
Designer Wood	605	White Cedar	✓	✓	✓
Designer Wood	606	Thansau Maple	✓	✓	✓
Designer Wood	608	Light Maple	✓	✓	✓
Designer Wood	609	Dark Maple	✓	✓	On Request
Designer Wood	610	Cappucino	✓	✓	On Request
Designer Wood	611	Amber	✓	✓	On Request
Designer Wood	614	Thai Teak White	✓	✓	On Request
Designer Wood	615	Thai Teak Dark	✓	✓	On Request
Designer Wood	616	Natural Teak	✓	✓	On Request
Designer Wood	617	Oxford Cherry	✓	✓	On Request
Designer Wood	618	Omaha Cherry Dark			✓
Designer Wood	619	Urban Teak Yellow	✓	✓	On Request
Designer Wood	620	Exotic Teak	✓	✓	On Request
Designer Wood	621	Canyon Monument Oak Teak	✓	✓	✓
Designer Wood	622	Canyon Monument Oak Brown	✓	✓	✓
Designer Wood	623	Mahagony	✓	✓	On Request

Category	Code	Design Name	8 x 6	9 x 6	8 x 4
Designer Wood	624	Khaya Mahagony	✓	✓	On Request
Designer Wood	625	American Pine	✓	✓	✓
Designer Wood	626	Douglas Pine	✓	✓	On Request
Designer Wood	627	Highland Pine	✓	✓	✓
Designer Wood	628	Novoceno Pine	✓	✓	On Request
Designer Wood	629	Light Acacia	✓	✓	On Request
Designer Wood	630	Dark Acacia	✓	✓	On Request
Designer Wood	631	Sapeli	✓	✓	On Request
Designer Wood	632	Flower Wenge	✓	✓	✓
Designer Wood	633	Moon Light Wenge	✓	✓	On Request
Designer Wood	635	Noce Versailles Light	✓	✓	On Request
Designer Wood	669	Noce Versailles Dark	✓	✓	On Request
Designer Wood	636	Classic Walnut	✓	✓	On Request
Designer Wood	637	Canadian Walnut	✓	✓	On Request
Designer Wood	638	Lorriane Walnut	✓	✓	On Request
Designer Wood	639	Columbia Walnut	✓	✓	On Request
Designer Wood	640	Noce Lyon Walnut	✓	✓	On Request
Designer Wood	641	Rimini Walnut Grey	✓	✓	✓
Designer Wood	642	Rimini Walnut Brown	✓	✓	✓
Designer Wood	643	Rimini Walnut Teak			✓
Designer Wood	644	Bengali Mango	✓	✓	On Request
Designer Wood	645	Persian Walnut Dark	✓	✓	On Request
Designer Wood	646	Persian Walnut Light	✓	✓	On Request
Designer Wood	647	French Oak Light	✓	✓	On Request
Designer Wood	648	French Oak Dark	✓	✓	On Request
Designer Wood	649	Belford Oak	✓	✓	On Request
Designer Wood	650	German Oak			✓
Designer Wood	651	Balances Oak	✓	✓	On Request
Designer Wood	652	Silver Oak	✓	✓	On Request
Designer Wood	653	Brown Oak	✓	✓	On Request
Designer Wood	654	Sonoma Oak Light	✓	✓	On Request
Designer Wood	655	Sonoma Oak Dark	✓	✓	On Request
Designer Wood	656	Denver Oak	✓	✓	On Request
Designer Wood	657	New Country Light	✓	✓	On Request
Designer Wood	658	New Country Dark	✓	✓	On Request
Designer Wood	659	Sandy Saw Line Light	✓	✓	On Request
Designer Wood	660	Sandy Saw Line Dark	✓	✓	On Request

Category	Code	Design Name	8 x 6	9 x 6	8 x 4
Fabrique	661	Cream Fabric	✓	✓	✓
Fabrique	662	Black Fabric	✓	✓	On Request
Fabrique	664	Fab Grey	✓	✓	On Request
Fabrique	665	Fab Chocos	✓	✓	On Request
Fabrique	666	Fab Cream	✓	✓	On Request
Fabrique	667	Cambric White	✓	✓	✓
Fabrique	668	Cambric Dark	✓	✓	✓



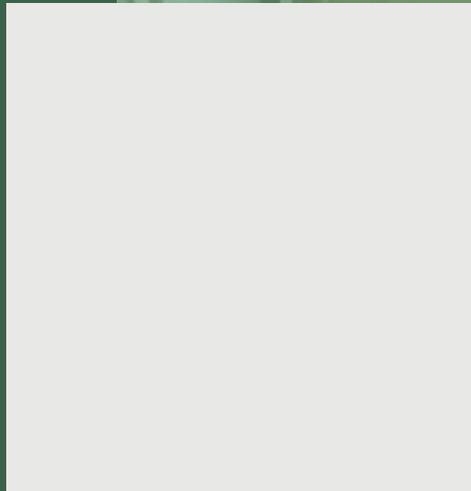




*Classic Solid*



*Solid reliable  
forever classic*





# Classic Solid



701 | White



704 | Ivory



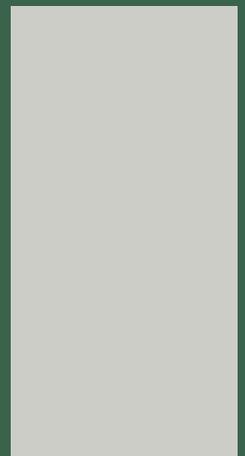
702 | Frosty White



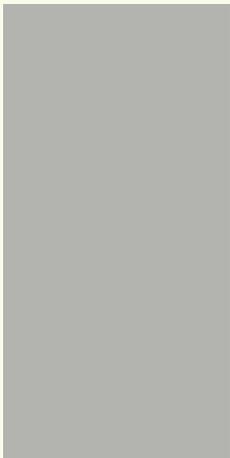
705 | Silver Grey



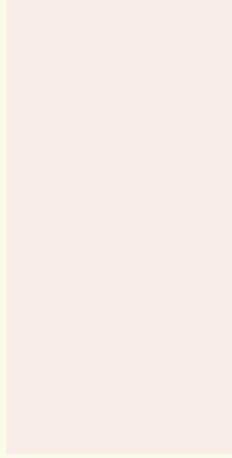
703 | Everest White



707 | Warm Grey



**708 | Gothic Grey**



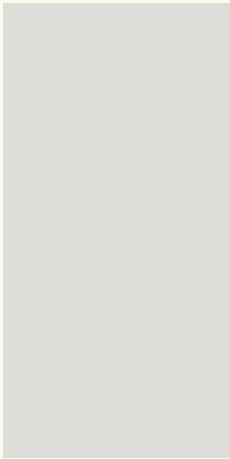
**711 | Irish Cream**



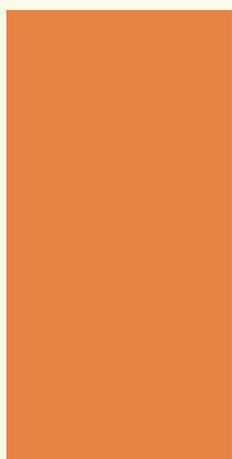
**714 | Black**



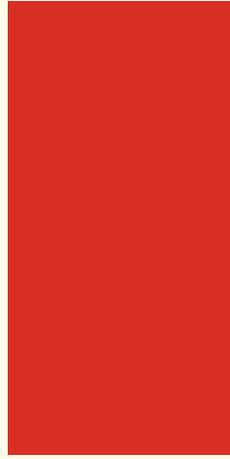
**717 | Parrot Green**



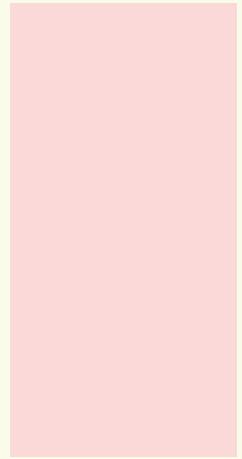
**709 | Metal Grey**



**712 | Orange**



**715 | Red**



**718 | Pink**



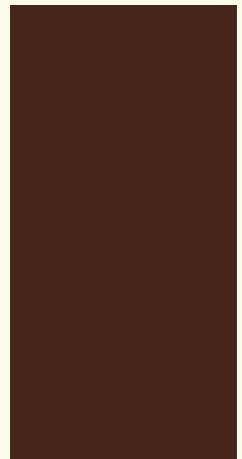
**710 | Slate Grey**



**713 | Electric Blue**



**716 | Yellow**



**720 | Chocolate**



# *Designer Wood*



*Designs that  
redefine elegance*





# Designer Wood



601 | Bavarian Beech



602 | Ice Beech



**603 | Intel Beech**



**608 | Light Maple**



**611 | Amber**



**605 | White Cedar**



**609 | Dark Maple**



**614 | Thai Teak White**



**606 | Thansau Maple**



**610 | Cappucino**



**615 | Thai Teak Dark**



**616 | Natural Teak**



**619 | Urban Teak Yellow**



**622 | Canyon Monument Oak Brown**



**617 | Oxford Cherry**



**620 | Exotic Teak**



**623 | Mahagony**



**618 | Omaha Cherry Dark**



**621 | Canyon Monument Oak Teak**



**624 | Khaya Mahagony**



**625 | American Pine**



**628 | Novoceno Pine**



**631 | Sapeli**



**626 | Douglas Pine**



**629 | Light Acacia**



**632 | Flower Wenge**



**627 | Highland Pine**



**630 | Dark Acacia**



**633 | Moon Light Wenge**



**635 | Noce Versailles Light**



**637 | Canadian Walnut**



**640 | Noce Lyon Walnut**



**669 | Noce Versailles Dark**



**638 | Lorriane Walnut**



**641 | Rimini Walnut Grey**



**636 | Classic Walnut**



**639 | Columbia Walnut**



**642 | Rimini Walnut Brown**



**643 | Rimini Walnut Teak**



**646 | Persian Walnut Light**



**649 | Belford Oak**



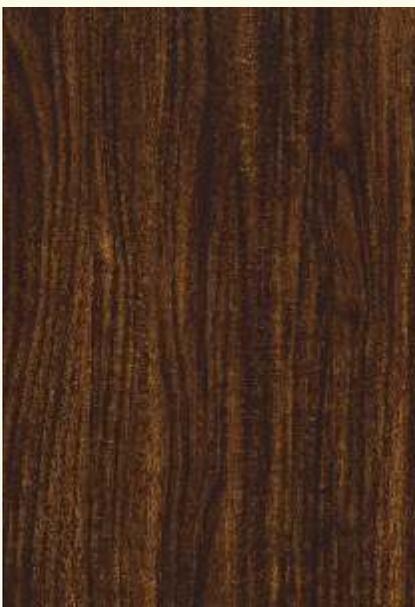
**644 | Bengali Mango**



**647 | French Oak Light**



**650 | German Oak**



**645 | Persian Walnut Dark**



**648 | French Oak Dark**



**651 | Balances Oak**





**652 | Silver Oak**



**655 | Sonoma Oak Dark**



**658 | New Country Dark**



**653 | Brown Oak**



**656 | Denver Oak**



**659 | Sandy Saw Line Light**



**654 | Sonoma Oak Light**



**657 | New Country Light**



**660 | Sandy Saw Line Dark**





## *Fabrique*





*Fabric inspired  
finesse for  
modern interiors*



# *Fabrique*





**661 | Cream Fabric**



**665 | Fab Chocos**



**668 | Cambric Dark**



**662 | Black Fabric**



**666 | Fab Cream**



**664 | Fab Grey**



**667 | Cambric White**

## MDF Technical Specifications (As per BIS Standard IS 12406:2021)

Properties	Unit	MDF Board Results (as per thickness)						
Thickness	mm	≤ 2.5	>2.5 to 4	>4 to 6	>6 to 9	>9 to 12	>12 to 19	>19 to 30
Density	kg/m <sup>3</sup>	770-780	750-760	740-760	740-750	720-730	710-720	670-700
Moisture content	%	5-10	5-10	5-10	5-10	5-10	5-10	5-10
Thickness swelling (24 hrs)	% Max	45	35	30	17	15	12	10
Modulus of Rapture (Min)	N/mm <sup>2</sup>	23	23	23	23	22	20	18
Modulus of Elasticity (Min)	N/mm <sup>2</sup>	2800	2800	2700	2700	2500	2200	2100
Internal Bond Strength (Min)	N/mm <sup>2</sup>	0.65	0.65	0.65	0.65	0.60	0.55	0.55
Screw Withdrawal Strength (Min)								
Face	N	1250	1250	1250	1250	1250	1250	1250
Edge	N	NA	NA	NA	NA	NA	700	700
Formaldehyde content (F)	mg/100 gm for oven dry board	E2 - 8<F <sub>c</sub> ≤ 30						

## Particle Board Technical Specifications (As per BIS Standard IS:2380)

Property	Test	Unit	Thickness (mm)					
			9	12	15	17	18	25
Thickness Length and Width	IS 2380 (Part-2):1977	mm	± 5%	± 5%	± 5%	± 5%	± 5%	± 5%
			± 5	± 5	± 5	± 5	± 5	± 5
Squareness	IS 2380 (Part -2):1977	mm	2	2	2	2	2	2
Density variation within the board	IS 2380 (Part -3):1977	%	± 10%	± 10%	± 10%	± 10%	± 10%	± 10%
Moisture content	IS 2380 (Part -3):1977	%	5-15	5-15	5-15	5-15	5-15	5-15
Modulus of rupture	IS 2380 (Part -4):1977	N/mm <sup>2</sup>	10	10	10	10	10	10
Modulus of elasticity	IS 2380 (Part -4):1977	N/mm <sup>2</sup>	2200	2200	2200	2200	2200	2200
Thickness swelling in 2hr	IS 2380 (Part -17):1977	%	12	12	12	12	12	12
Thickness swelling perpendicular to laminate surface	IS 2380 (Part -5):1977	N/mm <sup>2</sup>	0.3	0.3	0.3	0.3	0.3	0.3
Screw withdrawal strength	IS 2380 (Part -14):1977	N	1250	1250	1250	1250	1250	1250
Formaldehyde emission class			E1 & E2	E1 & E2	E1 & E2	E1 & E2	E1 & E2	E1 & E2

## HDF Technical Specifications

(As per BIS Standard IS 12406:2021)

Properties	Unit	HDF Board Results (as per thickness)				
Thickness	mm	>2.5 to 4	>4 to 6	>6 to 9	>9 to 12	>12 to 19
Density	kg/m <sup>2</sup>	840-850	840-850	840-850	840-850	815-825
Moisture content	%	5-10	5-10	5-10	5-10	5-10
Thickness swelling (24hrs)	% Max	15	14	12	10	8
Modulus of Rapture (Min)	N/mm <sup>2</sup>	45	45	45	45	40
Modulus of Elasticity (Min)	N/mm <sup>2</sup>	4000	4000	4000	4000	3500
Internal Bond Strength (Min)	N/mm <sup>2</sup>	1.2	1.2	1.2	1.2	1.2
Internal Bond Strength (Min)						
Alter Cyclic Test	N/mm <sup>2</sup>	0.35	0.35	0.3	0.25	0.2
OR						
Alter Accelerated Water Resistance Test	N/mm <sup>2</sup>	0.2	0.2	0.15	0.15	0.12
Screw Withdrawal Strength (Min)						
Face	N	3000	3000	3000	3000	3000
Edge	N	NA	NA	NA	NA	2000
Formaldehyde content (F <sub>c</sub> )	mg/100 gm for oven dry board	E2 - 8<F <sub>c</sub> ≤ 30				





## NOTE

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The samples shown here are only indicative of the available colors, designs, decor patterns, and textures.

Drumini is a company engaged in the manufacturing of pre-laminated particle boards, HDF and MDF in a variety of innovative colors and Designs.

Drumini caters to diverse customer needs from residential interiors to commercial and institutional applications. Drumini products are crafted using state-of-the-art European machinery, offering a wide spectrum of choices that ensure satisfaction, delight, and trust.

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IS: 12823



CML 9100182587

IS: 3087



CML 9100182586



**DRUMINI**

**Amazon Wood Private Limited**

C8/12 Ranjangaon MIDC Area, Shirur, District Pune 412220

**Amazon Wood Private Limited**

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**Millennium Boards Private Limited**

B16, MIDC Tembhorni, Madha, District, Solapur 413211

**Orbi Panels Private Limited**

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