

HÖCHSTER

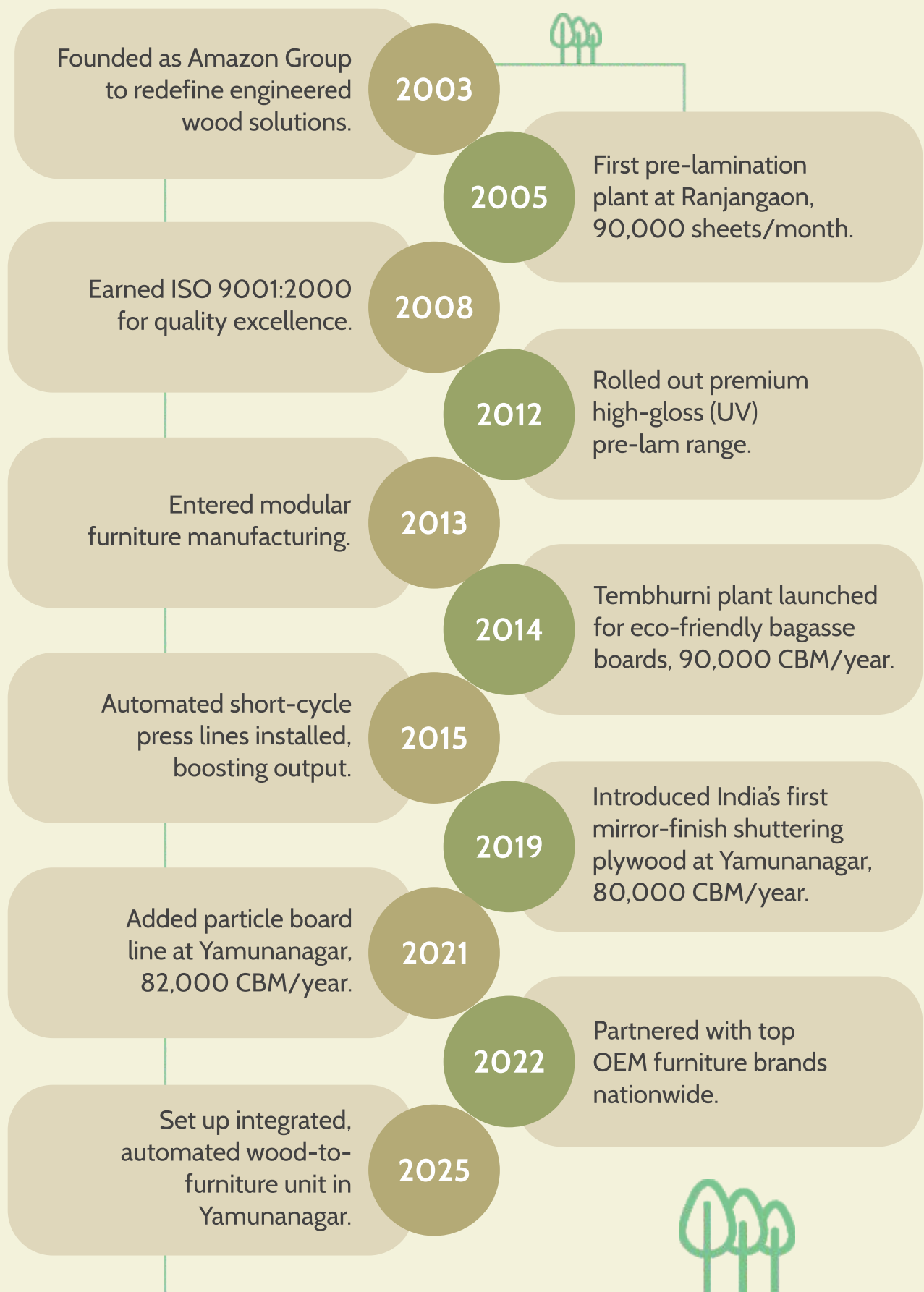


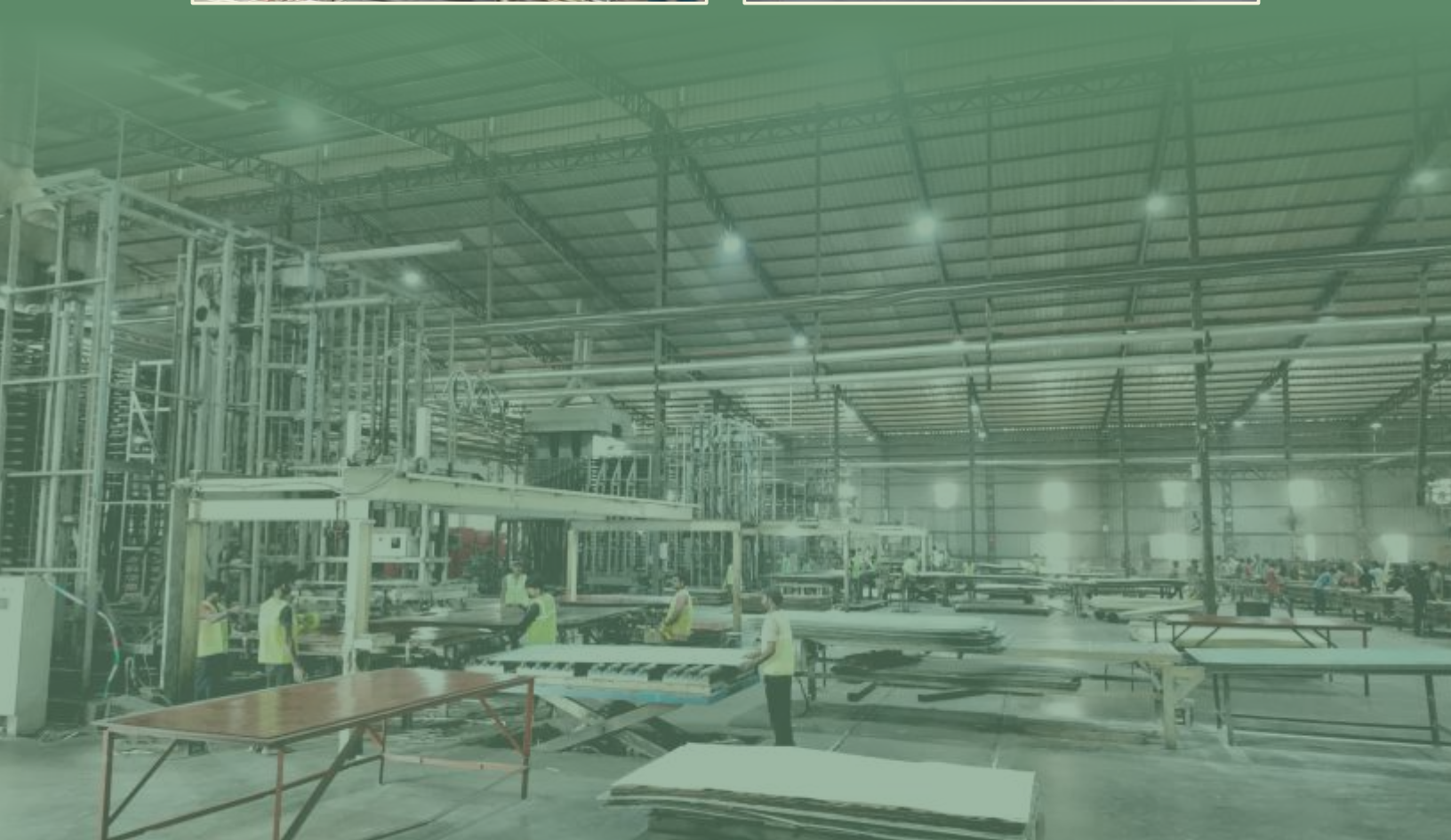


Founded in 2003 as Amazon Wood and now known as Drumini, the company is a leading Indian manufacturer of engineered wood products with five advanced plants across two states. Its portfolio includes pre-laminated particle boards, MDF, HDF, eco-friendly bagasse boards, and shuttering plywood for furniture, interiors, and infrastructure. Guided by industry veterans Rakesh Verma and Vikas Kawatra, Drumini is recognized for its quality, end-to-end production capabilities, and commitment to sustainability. With three plants powered by solar energy and a manufacturing process that reuses agri-waste like sugarcane, bagasse, Drumini strengthens its position as a reliable and sustainable partner in the wood panel supply chain.



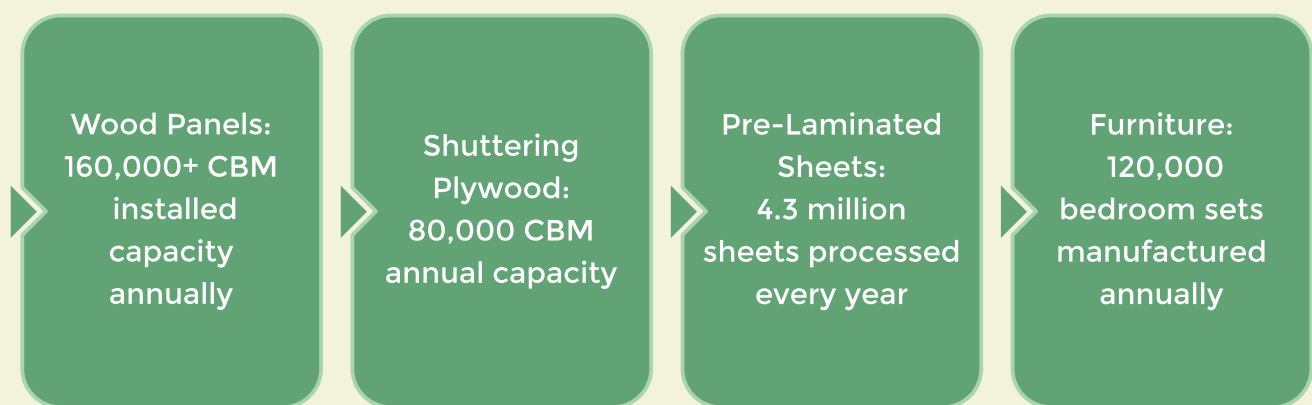
Our Journey







What We Deliver



Along with scale, Drumini offers all solutions under one roof – Particle Board, MDF, and HDF in a wide range of sizes, finishes, and over 500 décor choices.

We are also proud to pioneer India's first mirror-finish shuttering plywood, a benchmark in quality and innovation.





HÖCHSTER

Top Quality Pre-Laminated Board

Höchstler pre-laminated boards are designed to deliver both style and strength for modern interiors. Made from high-grade particle board, MDF or HDF, each panel is factory finished with a decorative finish that offers a clean, uniform look. Available in a wide range of colors and textures, Höchstler boards are ideal for furniture, cabinets, partitions, and wall panels.

With a smooth surface, durable finish, and resistance to stains and scratches, Höchstler boards provide a practical solution for both residential and commercial spaces. Easy to work with and cost-effective, they offer lasting performance without compromising on aesthetics.



Scan to check out our
Höchstler Collection.



Sustainable by Nature. Engineered by Drumini.

At Drumini, sustainability and innovation are not separate paths—they move forward together. We are committed to building high-quality engineered wood products that are a sustainable choice for the planet and a smart choice for customers. Our materials, processes, and product lines are shaped by one core belief: wood solutions must respect both the environment and tomorrow's needs.

Key Initiatives:

- Pioneers in bagasse board production, turning agricultural waste into durable, eco-friendly panels
- 5 out of 6 facilities powered by solar energy, reducing our carbon footprint
- All products meet E1-grade emission standards for safer indoor use
- Low-waste, energy-efficient manufacturing practices across all plants
- In-house R&D focused on sustainable materials and innovation in furniture and panel design

***At Drumini, we deliver more than materials—
we deliver wood ideas for a sustainable future.***





Precision-Made Substrates. Intelligent Performance. Stylish Solutions.



Consistent Core Strength

Crafted using precision-engineered core material with uniform density distribution, ensuring superior machinability and minimal surface variance across the board ideal for screw holding.



High Bond Strength Lamination

Advanced lamination technology delivers a strong bond between substrate and decorative paper, reducing chances of delamination even under stress and high humidity.



Impact & Wear Resistance

Special resin-infused surfaces protect against scratches, scuffs, and everyday wear-and-tear, making it ideal for both residential and commercial use.



Superior Edge Finish

Tightly compressed edges reduce chipping and swelling during edge banding or machining, ensuring clean lines and professional finishes.



Eco-Friendly Manufacturing

Produced using sustainably sourced raw materials, in compliance with global environmental and safety norms.



Design Versatility

Available in a wide range of textures and finishes — from mattes and suedes to high gloss (UV) — offering creative freedom for furniture and interior design.



Ease of Workability

Ideal for CNC routing, panel saws, drilling, and edge processing — ensuring faster throughput and higher productivity on the shop floor.



Comprehensive Size & Thickness Range

Offered in multiple thicknesses and sizes with customization options available for project-scale consistency.



Our Comprehensive Range

Category	Code	Design Name	8 x 6	9 x 6	8 x 4
Classic Solid	701	White	✓	✓	✓
Classic Solid	702	Frosty White	✓	✓	✓
Classic Solid	703	Everest White	✓	✓	✓
Classic Solid	704	Ivory	✓	✓	✓
Classic Solid	705	Silver Grey	✓	✓	✓
Classic Solid	707	Warm Grey	✓	✓	On Request
Classic Solid	708	Gothic Grey	✓	✓	✓
Classic Solid	709	Metal Grey	✓	✓	✓
Classic Solid	710	Slate Grey	✓	✓	✓
Classic Solid	711	Irish Cream	✓	✓	✓
Classic Solid	712	Orange	✓	✓	On Request
Classic Solid	713	Electric Blue	✓	✓	✓
Classic Solid	714	Black	✓	✓	✓
Classic Solid	715	Red			✓
Classic Solid	716	Yellow			✓
Classic Solid	717	Parrot Green			✓
Classic Solid	718	Pink	✓	✓	On Request
Classic Solid	720	Chocolate	✓	✓	On Request
Designer Wood	601	Bavarian Beech	✓	✓	✓
Designer Wood	602	Ice Beech	✓	✓	On Request
Designer Wood	603	Intel Beech	✓	✓	On Request
Designer Wood	605	White Cedar	✓	✓	✓
Designer Wood	606	Thansau Maple	✓	✓	✓
Designer Wood	608	Light Maple	✓	✓	✓
Designer Wood	609	Dark Maple	✓	✓	On Request
Designer Wood	610	Cappucino	✓	✓	On Request
Designer Wood	611	Amber	✓	✓	On Request
Designer Wood	614	Thai Teak White	✓	✓	On Request
Designer Wood	615	Thai Teak Dark	✓	✓	On Request
Designer Wood	616	Natural Teak	✓	✓	On Request
Designer Wood	617	Oxford Cherry	✓	✓	On Request
Designer Wood	618	Omaha Cherry Dark			✓
Designer Wood	619	Urban Teak Yellow	✓	✓	On Request
Designer Wood	620	Exotic Teak	✓	✓	On Request
Designer Wood	621	Canyon Monument Oak Teak	✓	✓	✓
Designer Wood	622	Canyon Monument Oak Brown	✓	✓	✓
Designer Wood	623	Mahagony	✓	✓	On Request

Category	Code	Design Name	8 x 6	9 x 6	8 x 4
Designer Wood	624	Khaya Mahagony	✓	✓	On Request
Designer Wood	625	American Pine	✓	✓	✓
Designer Wood	626	Douglas Pine	✓	✓	On Request
Designer Wood	627	Highland Pine	✓	✓	✓
Designer Wood	628	Novoceno Pine	✓	✓	On Request
Designer Wood	629	Light Acacia	✓	✓	On Request
Designer Wood	630	Dark Acacia	✓	✓	On Request
Designer Wood	631	Sapeli	✓	✓	On Request
Designer Wood	632	Flower Wenge	✓	✓	✓
Designer Wood	633	Moon Light Wenge	✓	✓	On Request
Designer Wood	635	Noce Versailles Light	✓	✓	On Request
Designer Wood	669	Noce Versailles Dark	✓	✓	On Request
Designer Wood	636	Classic Walnut	✓	✓	On Request
Designer Wood	637	Canadian Walnut	✓	✓	On Request
Designer Wood	638	Lorriane Walnut	✓	✓	On Request
Designer Wood	639	Columbia Walnut	✓	✓	On Request
Designer Wood	640	Noce Lyon Walnut	✓	✓	On Request
Designer Wood	641	Rimini Walnut Grey	✓	✓	✓
Designer Wood	642	Rimini Walnut Brown	✓	✓	✓
Designer Wood	643	Rimini Walnut Teak			✓
Designer Wood	644	Bengali Mango	✓	✓	On Request
Designer Wood	645	Persian Walnut Dark	✓	✓	On Request
Designer Wood	646	Persian Walnut Light	✓	✓	On Request
Designer Wood	647	French Oak Light	✓	✓	On Request
Designer Wood	648	French Oak Dark	✓	✓	On Request
Designer Wood	649	Belford Oak	✓	✓	On Request
Designer Wood	650	German Oak			✓
Designer Wood	651	Balances Oak	✓	✓	On Request
Designer Wood	652	Silver Oak	✓	✓	On Request
Designer Wood	653	Brown Oak	✓	✓	On Request
Designer Wood	654	Sonoma Oak Light	✓	✓	On Request
Designer Wood	655	Sonoma Oak Dark	✓	✓	On Request
Designer Wood	656	Denver Oak	✓	✓	On Request
Designer Wood	657	New Country Light	✓	✓	On Request
Designer Wood	658	New Country Dark	✓	✓	On Request
Designer Wood	659	Sandy Saw Line Light	✓	✓	On Request
Designer Wood	660	Sandy Saw Line Dark	✓	✓	On Request

Category	Code	Design Name	8 x 6	9 x 6	8 x 4
Fabrique	661	Cream Fabric	✓	✓	✓
Fabrique	662	Black Fabric	✓	✓	On Request
Fabrique	664	Fab Grey	✓	✓	On Request
Fabrique	665	Fab Chocos	✓	✓	On Request
Fabrique	666	Fab Cream	✓	✓	On Request
Fabrique	667	Cambric White	✓	✓	✓
Fabrique	668	Cambric Dark	✓	✓	✓







Classic Solid

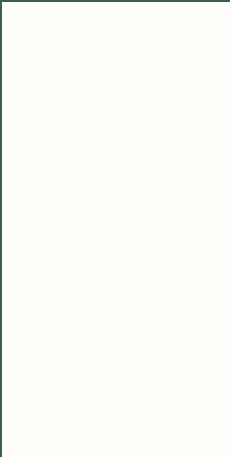


The image shows a modern interior space. On the left, there is a window with light-colored curtains. To the right of the window is a large, light-colored wooden shelving unit. The unit has several open shelves, some of which are illuminated from within. On the shelves, there are various decorative items, including a large white bowl, a small statue, and some books. Below the shelving unit is a desk with a white surface and a dark base. On the desk, there are some books and a small decorative object. In the foreground, there is a light-colored rug with a subtle pattern. On the rug, there is an open book or magazine. The overall color palette is neutral, with light wood, white, and dark accents.

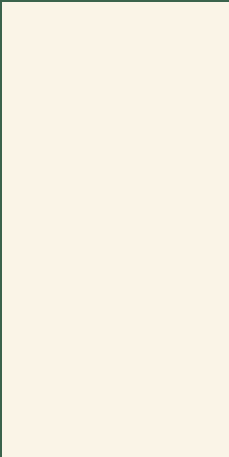
*Solid reliable
forever classic*



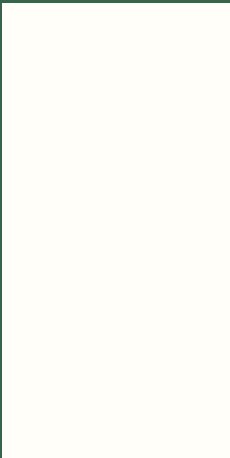
Classic Solid



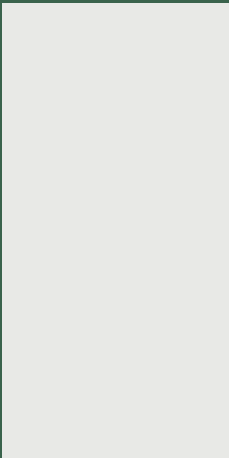
701 | White



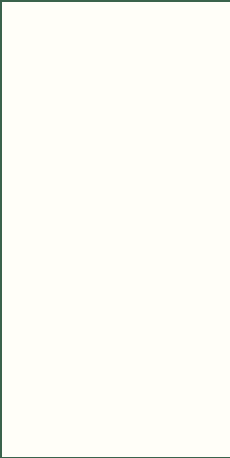
704 | Ivory



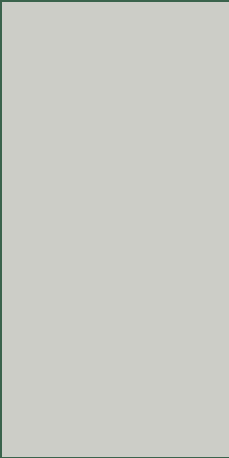
702 | Frosty White



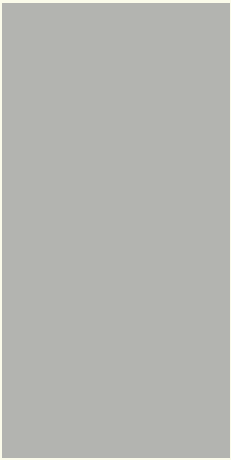
705 | Silver Grey



703 | Everest White



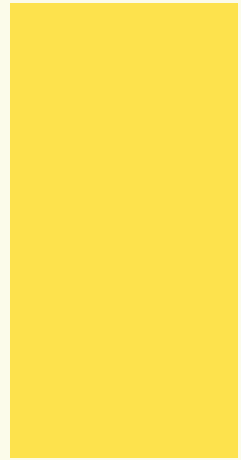
707 | Warm Grey



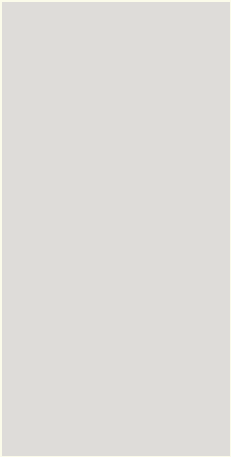
708 | Gothic Grey



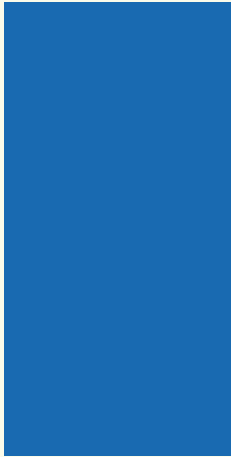
712 | Orange



716 | Yellow



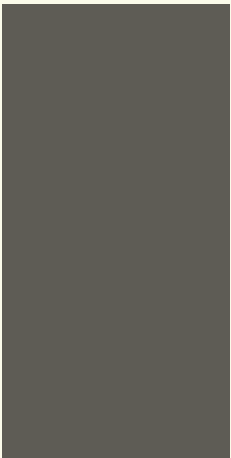
709 | Metal Grey



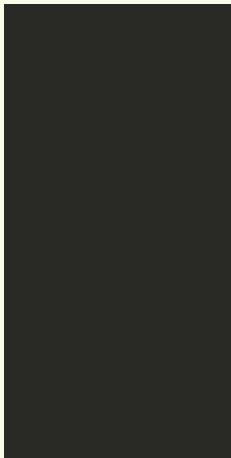
713 | Electric Blue



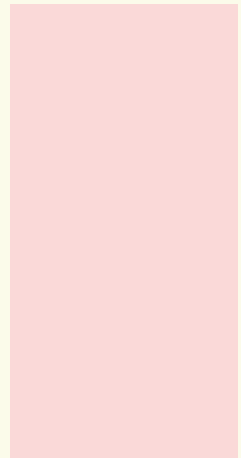
717 | Parrot Green



710 | Slate Grey



714 | Black



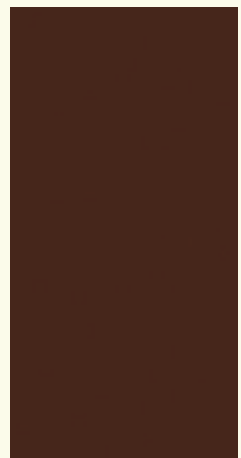
718 | Pink



711 | Irish Cream



715 | Red



720 | Chocolate



A modern kitchen interior featuring a combination of light-colored upper cabinets and dark wood-grain lower cabinets and a central island. The island has a dark countertop and is surrounded by two wooden stools. On a shelf within the wood-grain section, there are some white bowls and books. The lighting is soft and even.

Designer Wood



*Designs that
redefine elegance*





Designer Wood





601 | Bavarian Beech



603 | Intel Beech



602 | Ice Beech



605 | White Cedar



606 | Thansau Maple



609 | Dark Maple



608 | Light Maple



610 | Cappucino



611 | Amber



615 | Thai Teak Dark



614 | Thai Teak White



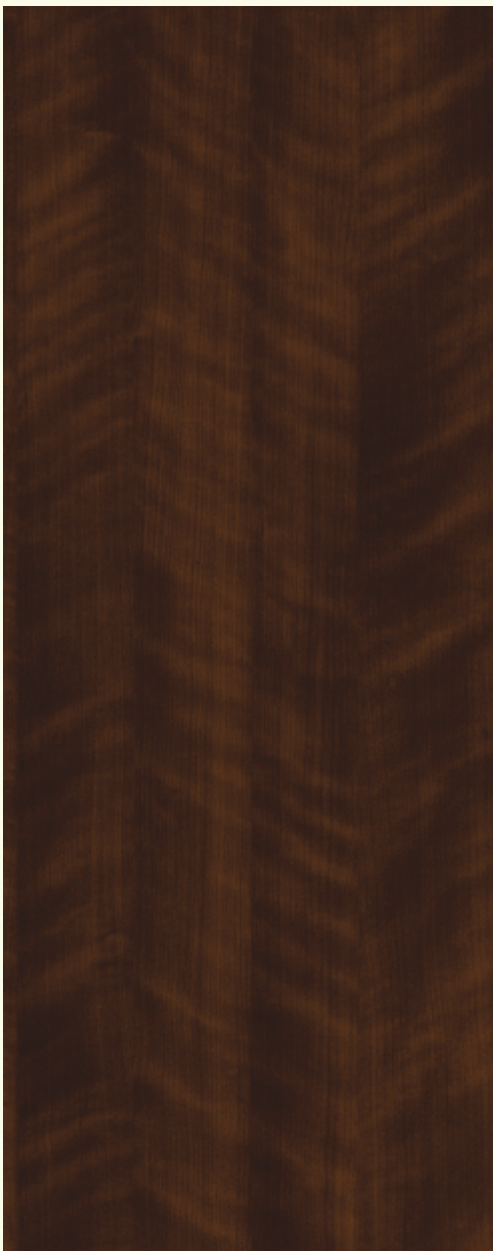
616 | Natural Teak



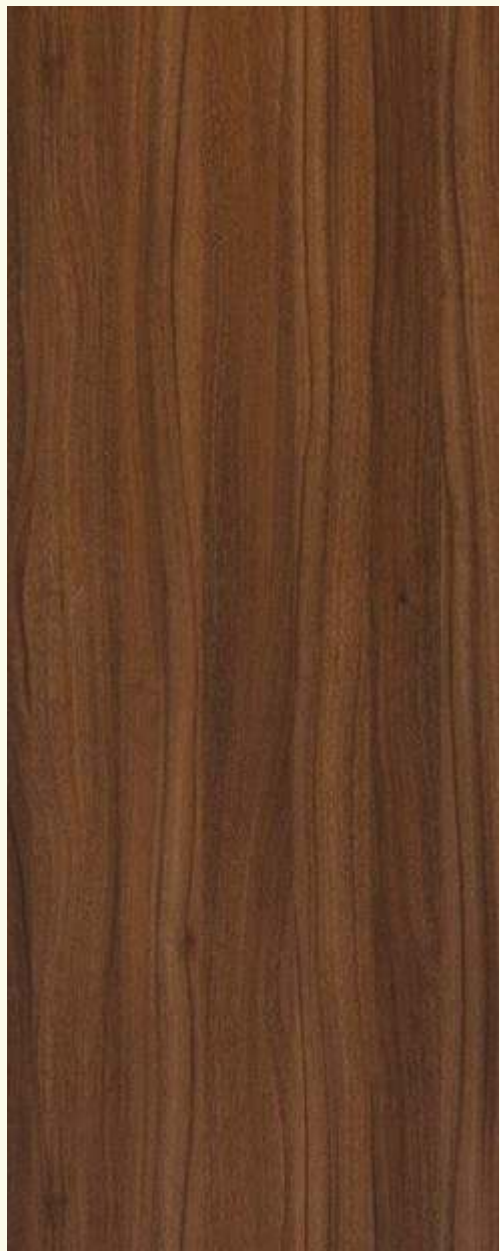
617 | Oxford Cherry



619 | Urban Teak Yellow



618 | Omaha Cherry Dark



620 | Exotic Teak



621 | Canyon Monument Oak Teak



623 | Mahagony



622 | Canyon Monument Oak Brown



624 | Khaya Mahagony



625 | American Pine



627 | Highland Pine



626 | Douglas Pine



628 | Novoceno Pine





629 | Light Acacia



631 | Sapeli



630 | Dark Acacia



632 | Flower Wenge



633 | Moon Light Wenge



669 | Noce Versailles Dark



635 | Noce Versailles Light



636 | Classic Walnut



637 | Canadian Walnut



639 | Columbia Walnut



638 | Lorriane Walnut



640 | Noce Lyon Walnut



641 | Rimini Walnut Grey



643 | Rimini Walnut Teak



642 | Rimini Walnut Brown



644 | Bengali Mango



645 | Persian Walnut Dark



647 | French Oak Light



646 | Persian Walnut Light



648 | French Oak Dark



649 | Belford Oak



651 | Balances Oak



650 | German Oak



652 | Silver Oak



653 | Brown Oak



655 | Sonoma Oak Dark



654 | Sonoma Oak Light



656 | Denver Oak



657 | New Country Light



659 | Sandy Saw Line Light



658 | New Country Dark



660 | Sandy Saw Line Dark





Fabrique





*Fabric inspired
finesse for
modern interiors*



Fabrique





661 | Cream Fabric



664 | Fab Grey



662 | Black Fabric



665 | Fab Chocos



666 | Fab Cream



667 | Cambric White



668 | Cambric Dark

MDF Technical Specifications

(As per BIS Standard IS 12406:2021)

Properties	Unit	MDF Board Results (as per thickness)						
Thickness	mm	≤ 2.5	>2.5 to 4	>4 to 6	>6 to 9	>9 to 12	>12 to 19	>19 to 30
Density	kg/m³	770-780	750-760	740-760	740-750	720-730	710-720	670-700
Moisture content	%	5-10	5-10	5-10	5-10	5-10	5-10	5-10
Thickness swelling (24 hrs)	% Max	45	35	30	17	15	12	10
Modulus of Rapture (Min)	N/mm²	23	23	23	23	22	20	18
Modulus of Elasticity (Min)	N/mm²	2800	2800	2700	2700	2500	2200	2100
Internal Bond Strength (Min)	N/mm²	0.65	0.65	0.65	0.65	0.60	0.55	0.55
Screw Withdrawal Strength (Min)								
Face	N	1250	1250	1250	1250	1250	1250	1250
Edge	N	NA	NA	NA	NA	NA	700	700
Formaldehyde content (F)	mg/100 gm for oven dry board	E2 - 8<F _c ≤ 30						

Particle Board Technical Specifications

(As per BIS Standard IS:2380)

Property	Test	Unit	Thickness (mm)					
			9	12	15	17	18	25
Thickness Length and Width	IS 2380 (Part-2) :1977	mm	± 5%	± 5%	± 5%	± 5%	± 5%	± 5%
			± 5	± 5	± 5	± 5	± 5	± 5
Squareness	IS 2380 (Part -2):1977	mm	2	2	2	2	2	2
Density variation within the board	IS 2380 (Part -3):1977	%	± 10%	± 10%	± 10%	± 10%	± 10%	± 10%
Moisture content	IS 2380 (Part -3):1977	%	5-15	5-15	5-15	5-15	5-15	5-15
Modulus of rupture	IS 2380 (Part -4):1977	N/mm²	10	10	10	10	10	10
Modulus of elasticity	IS 2380 (Part -4):1977	N/mm²	2200	2200	2200	2200	2200	2200
Thickness swelling in 2hr	IS 2380 (Part -17):1977	%	12	12	12	12	12	12
Thickness swelling perpendicular to laminate surface	IS 2380 (Part -5):1977	N/mm²	0.3	0.3	0.3	0.3	0.3	0.3
Screw withdrawal strength	IS 2380 (Part -14):1977	N	1250	1250	1250	1250	1250	1250
Formaldehyde emission class			E1 & E2	E1 & E2	E1 & E2	E1 & E2	E1 & E2	E1 & E2

HDF Technical Specifications

(As per BIS Standard IS 12406:2021)

Properties	Unit	HDF Board Results (as per thickness)				
Thickness	mm	>2.5 to 4	>4 to 6	>6 to 9	>9 to 12	>12 to 19
Density	kg/m ²	840-850	840-850	840-850	840-850	815-825
Moisture content	%	5-10	5-10	5-10	5-10	5-10
Thickness swelling (24hrs)	% Max	15	14	12	10	8
Modulus of Rapture (Min)	N/mm ²	45	45	45	45	40
Modulus of Elasticity (Min)	N/mm ²	4000	4000	4000	4000	3500
Internal Bond Strength (Min)	N/mm ²	1.2	1.2	1.2	1.2	1.2
Internal Bond Strength (Min)						
Alter Cyclic Test	N/mm ²	0.35	0.35	0.3	0.25	0.2
OR						
Alter Accelerated Water Resistance Test	N/mm ²	0.2	0.2	0.15	0.15	0.12
Screw Withdrawal Strength (Min)						
Face	N	3000	3000	3000	3000	3000
Edge	N	NA	NA	NA	NA	2000
Formaldehyde content (F _c)	mg/100 gm for oven dry board	E2 - 8<F _c ≤ 30				





NOTE

The samples shown here are only indicative of the available colors, designs, decor patterns, and textures.

Drumini is a company engaged in the manufacturing of pre-laminated particle boards, HDF and MDF in a variety of innovative colors and Designs.

Drumini caters to diverse customer needs from residential interiors to commercial and institutional applications. Drumini products are crafted using state-of-the-art European machinery, offering a wide spectrum of choices that ensure satisfaction, delight, and trust.

IS: 12823



CML 9100182587

IS: 3087



CML 9100182586



Amazon Wood Private Limited

C8/12 Ranjangaon MIDC Area, Shirur, District Pune 412220

Amazon Wood Private Limited

Waka Mauja, Village Hafizpur, Radaur, Yamuna Nagar 135133

Millennium Boards Private Limited

B16, MIDC Tembhurni, Madha, District, Solapur 413211

Orbi Panels Private Limited

Waka Mauja, Village Hafizpur, Radaur, Yamuna Nagar 135133